

## **Internal Seat Heater Installation Instructions**

For the following kits: 210044, 0821-0725 (20 watt),

The **210044, 0821-0725** (20 watt) heater comes with an on/off switch or can be connected to the Quad Zone Control.

**Note:** The Internal Seat Heater is designed to be installed under the vinyl of the ATV seat. If a strap-on seat cover is being used, it is required that the Internal Seat Heater be installed under the vinyl on the ATV seat, not between the top of the ATV seat and the strap-on cover. If the vinyl on the ATV seat is being replaced, the Internal Seat Heater can be installed on the foam before the new vinyl is installed.

**NOTE:** When installing two 20 watt heaters onto one seat, it is required to apply duct tape to one side of each heater where they meet.

### **Installation Instructions:**

1. Remove the ATV Seat and remove the staples around the rear 1/3 so the vinyl can be pulled forward.
2. The Seat Heater is normally installed with the cable toward the rear of the seat. Slide the front part of the Seat Heater under the vinyl and put a mark on the foam where you wanted it installed.
3. Carefully remove the protective liner from the adhesive strip on the bottom side of the Seat Heater.
4. Install the Seat Heater by holding up the rear of the heater and adhesive, then position the front and lay the Heater in position and press down on the adhesive area to stick it to the foam. This will keep it in position when riding.
5. Pull the vinyl back over the Seat Heater and staple it again where it was stapled originally. (The ATV Seat plastic material is quite hard so an electric or air operated stapler is recommended with chisel point staples, or tacks and a hammer can also be used.) An upholstery stapler works the best.
6. The ATV Internal Seat Heater includes an extension cable to connect to the Quad Zone Control. This cable should be routed under the seat and can be connected to the frame of the ATV. After the Seat Heater is installed it will plug into the extension cable and allows the seat to be removed.
7. Install the ATV Seat and plug the connector on the extension cable into the Aux 1 or Aux 2 outlet of the Quad Zone control. The heat level can be adjusted by selecting Aux 1 or Aux 2 and change the power setting which is indicated by the 5 LED's.
8. To use with the ON/OFF switch, cut off the 4 zone plug and attach female connector to one wire. This will connect to the switch which you will mount in the counsel or any place that is convenient for the rider. The other wire goes to a "ground". Power for this switch will come directly from the battery or a wire spliced into a 12v power wire close to the switch location you selected. This power wire will be connected to the other terminal on the switch.

**For technical information regarding this product, please call 763-571-9193.**